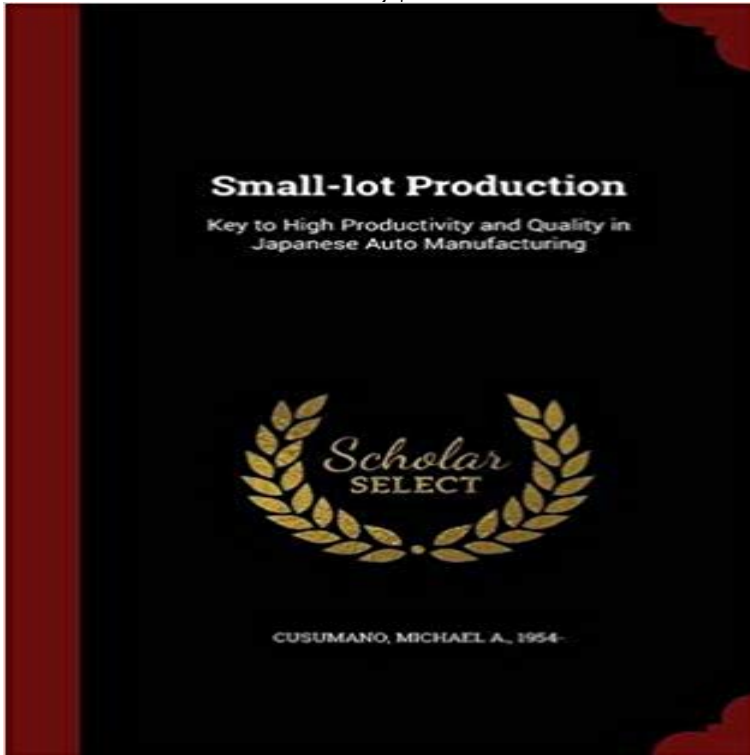


Small-lot Production: Key to High Productivity and Quality in Japanese Auto Manufacturing



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