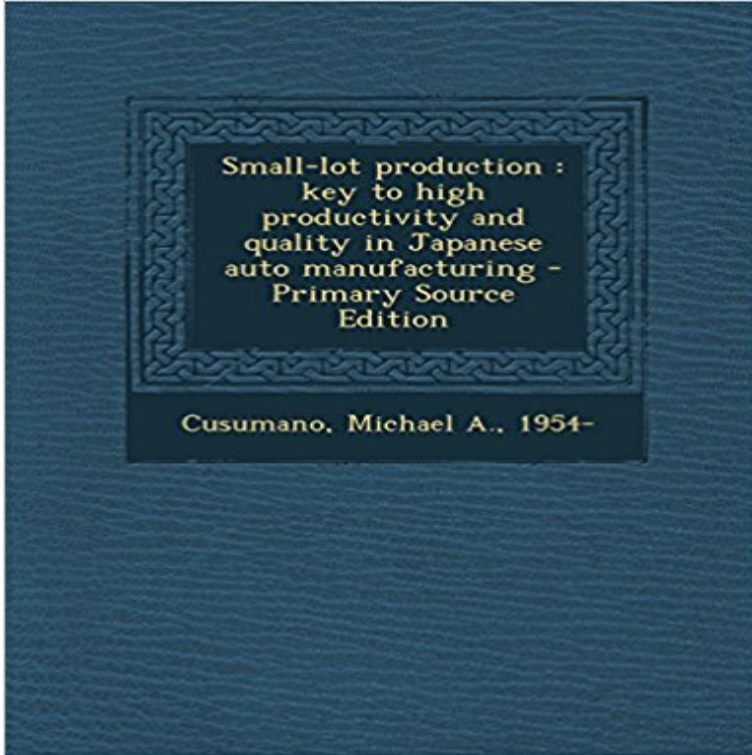


## Small-lot production: key to high productivity and quality in Japanese auto manufacturing - Primary Source Edition



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